

MM Size		Millimeter Measurement			
O.D.	Pitch	Major Diameter	Pitch Diameter	Minor Diameter	Rec. Blank Size*
M1.6	0.35	1.581	1.354	1.151	1.338
		1.496	1.291	1.063	1.318
M2	0.4	1.981	1.721	1.490	1.704
		1.886	1.654	1.394	1.681
M2.5	0.45	2.480	2.188	1.928	2.172
		2.380	2.117	1.825	2.143
M3	0.5	2.980	2.655	2.367	2.639
		2.874	2.580	2.256	2.608
M3.5	0.6	3.479	3.089	2.742	3.061
		3.354	3.004	2.614	3.035
M4	0.7	3.978	3.523	3.119	3.495
		3.838	3.433	2.979	3.469
M5	0.8	4.976	4.456	3.994	4.427
		4.826	4.361	3.841	4.406
M6	1.0	5.974	5.324	4.747	5.294
		5.794	5.212	4.563	5.273
M8	1.25	7.972	7.160	6.439	7.115
		7.760	7.042	6.231	7.094
M10	1.5	9.968	8.994	8.127	8.943
		9.732	8.862	7.879	8.920
M12	1.75	11.966	10.829	9.819	10.771
		11.701	10.679	9.543	10.738
M14	2.0	13.962	12.663	11.508	12.608
		13.682	12.503	11.204	12.583
M16	2.0	15.962	14.663	13.508	14.609
		15.682	14.503	13.204	14.564
M18	2.5	17.958	16.334	14.891	16.257
		17.623	16.164	14.541	16.212
M20	2.5	19.958	18.334	16.891	18.267
		19.623	18.164	16.541	18.222
M24	3.0	23.952	22.003	20.271	21.933
		23.577	21.803	19.855	21.887
M30	3.5	29.947	27.674	25.653	27.599
		29.522	27.462	25.189	27.548
M36	4.0	35.940	33.342	31.033	33.233
		35.465	33.118	30.521	33.190
M42	4.5	41.937	39.014	36.416	38.895
		41.437	38.778	35.855	38.869
M48	5.0	47.929	44.681	41.795	44.554
		47.399	44.431	41.184	44.528
M56	5.5	55.925	52.353	49.177	52.219
		55.365	52.088	48.515	52.189
M64	6.0	63.920	60.023	56.559	59.883
		63.320	59.743	55.846	59.845

*APPROXIMATE

6g METRIC THREADS